



[Sexuele Voorlichting Puberty Sexual Education For Boys And Girls 1991 Englishavi](#)

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N390 (DRILL MOUNTING HOLES)      N390 (DRILL MOUNTING HOLES)
N400 T2 M06 ( 1/2 DRILL)         N400 T2 M06 ( 1/2 DRILL)
N410 (MAX - Z.1)                 N410 (MAX - Z.1)
N420 (MIN - Z-1.106)             N420 (MIN - Z-1.106)
N430 G00 G17 G90 G54 X0. Y0. S  N430 G00 G17 G90 G54 X0. Y0. S534 M03
N440 G43 H2 Z.1 T1              N440 G43 H2 Z.1 T1
N450 M08 ( COOLANT ON )         N450 M08
N460 G94                          N460 G94
N470 G99 G81 Z-1.106 R.1 F4.28  N470 G99 G81 Z-1.106 R.1 F4.28
N480 G80                          N480 G80
N490 M09 ( COOLANT OFF )        N490 M09
N500 M05 ( SPINDLE OFF )        N500 M05
N510 G91 G28 Z0.                N510 G91 G28 Z0.
N520 G28 Y0.                    N520 G28 Y0.
N530 G90                          N530 G90
N540 M30                          N540 M30
%                                  %
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